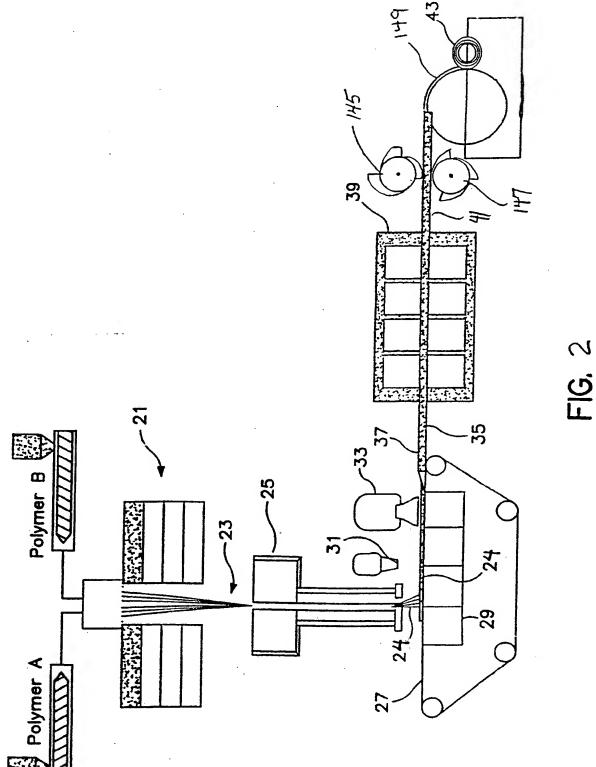
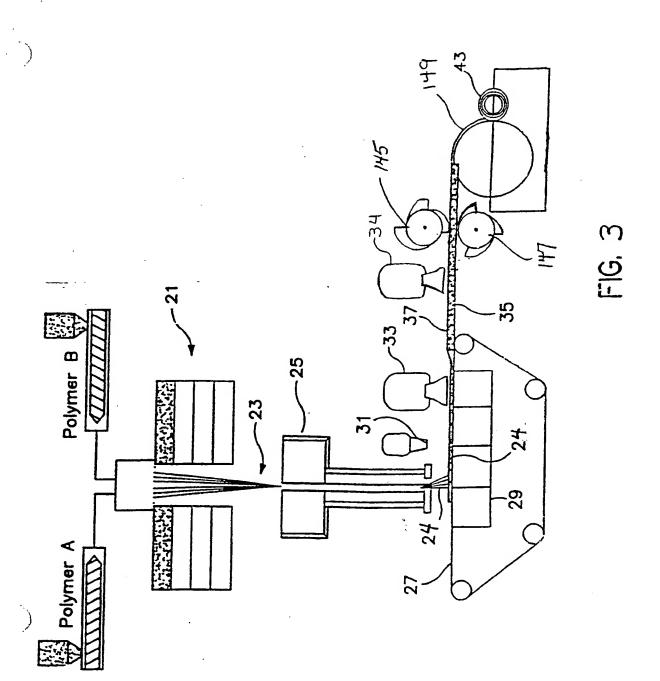


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FIG. 4

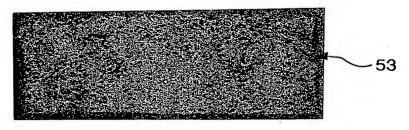
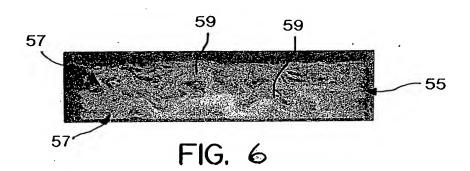


FIG. 5



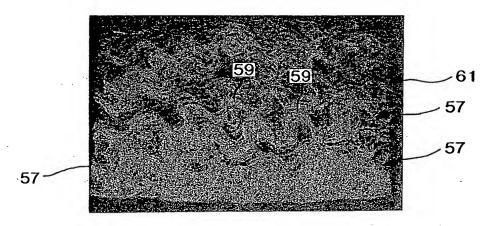
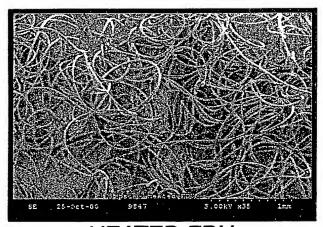
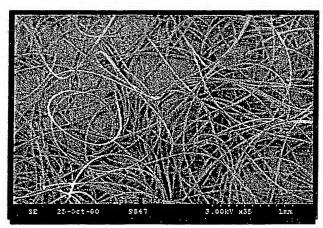


FIG. 7

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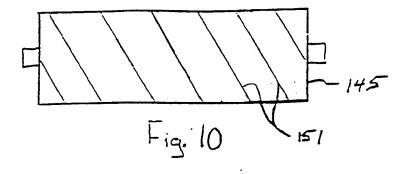
HEATED FDU
Tight Helical Crimp
FIG. 8

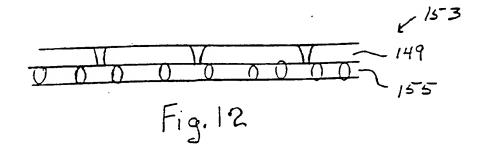


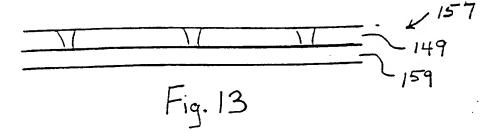
Ambient FDU Macroscopic Crimp

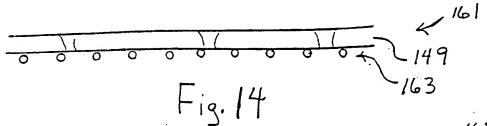
FIG. 9

Machine Direction









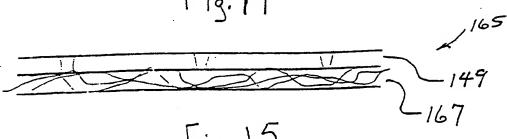
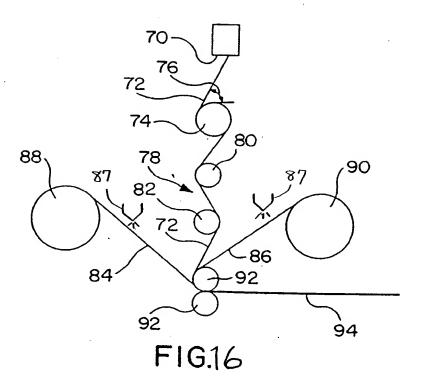
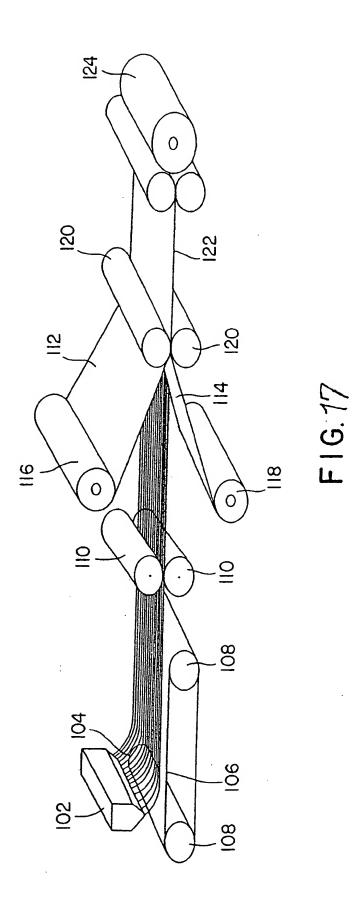


Fig. 15





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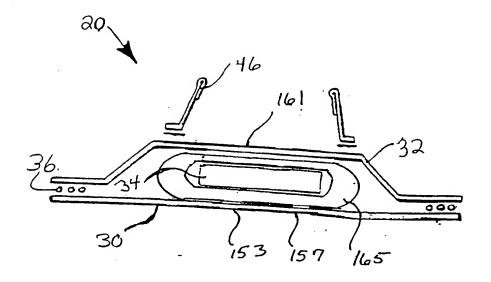


FIG.18

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